DIESEL GENERATOR SET





PRIME 508 ekW 635 kVA 50 Hz 1500 rpm 400 Volts

Caterpillar is leading the power generation marketplace with Power Solutions engineered to deliver unmatched flexibility, expandability, reliability, and cost-effectiveness.

FEATURES

FUEL/EMISSIONS STRATEGY

Low Fuel consumption

FULL RANGE OF ATTACHMENTS

- Wide range of bolt-on system expansion attachments, factory designed and tested
- Flexible packaging options for easy and cost effective installation

SINGLE-SOURCE SUPPLIER

Fully prototype tested with certified torsional vibration analysis available

WORLDWIDE PRODUCT SUPPORT

- Cat dealers provide extensive post sale support including maintenance and repair agreements
- Cat dealers have over 1,800 dealer branch stores operating in 200 countries
- The Cat® S•O•SSM program cost effectively detects internal engine component condition, even the presence of unwanted fluids and combustion by-products

CAT ® C18 ATAAC DIESEL ENGINE

- Utilizes ACERT™ Technology
- Reliable, rugged, durable design
- Field-proven in thousands of applications worldwide
- Four-stroke-cycle diesel engine combines consistent performance and excellent fuel economy with minimum weight
- Electronic controlled governor

CAT GENERATOR

- Matched to the performance and output characteristics of Cat engines
- Load adjustment module provides engine relief upon load impact and improves load acceptance and recovery time
- UL 1446 Recognized Class H insulation

CAT EMCP 4 CONTROL PANELS

- Simple user friendly interface and navigation
- Scalable system to meet a wide range of customer needs
- Integrated Control System and Communications Gateway

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FACTORY INSTALLED STANDARD & OPTIONAL EQUIPMENT

| System | Standard | Optional | | |
|-------------------|--|---|--|--|
| Air Inlet | Air cleaner | | | |
| Cooling | Package mounted radiator | | | |
| Exhaust | Exhaust flange outlet | [] Industrial [] Residential [] Critical Mufflers | | |
| Fuel | Primary fuel filter with integral water separator Secondary fuel filters Fuel priming pump | | | |
| Generator | Matched to the performance and output characteristics of Cat engines Load adjustment module provides engine relief upon load impact and improves laod acceptance and recovery time IP23 protection | [] Oversize and premium generators [] Permanent magnet excitation (PMG) [] Internal excited (IE) [] Anti-condensation space heaters | | |
| Power Termination | • Bus bar | [] Circuit breakers, UL listed [] Circuit breakers, IEC compliant | | |
| Control Panel | EMCP 4 Genset Controller | [] EMCP 4.2 [] EMCP 4.3 [] EMCP 4.4 [] Local and remote annuniciator modules [] Load share module [] Digital I/O module [] Remote monitoring software | | |
| Mounting | Rubber vibration isolators | | | |
| Starting/Charging | 24 volt starting motor Batteries | [] Battery chargers [] Oversize batteries [] Jacket water heater [] Heavy duty starting system [] Charging alternator | | |
| General | Paint - Caterpillar Yellow except rails and radiators gloss black | The following options are based on regional and product configuration: [] Seismic Certification per Applicable Building Codes: IBC 2000, IBC 2003, IBC 2006, IBC 2009, CBC 2007 [] UL 2200 package [] EU Certificate of Conformance (CE) [] CSA Certification [] EEC Declaration of Conformity [] Narrow, wide or skid base [] Sound attenuated, weather protective or high ambient weather protective enclosures [] Single or dual wall integral fuel tanks [] Single or dual wall sub-base fuel tanks [] Integral & sub-base UL listed dual wall fuel tanks [] Automatic transfer switches (ATS) | | |

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SPECIFICATIONS

CAT GENERATOR

| Frame size | LC7024H |
|--|-------------------------|
| Excitation | Internal Excitation |
| Pitch | 0.6667 |
| Number of poles | 4 |
| Number of bearings | Single bearing |
| Number of Leads | 006 |
| InsulationUL 1446 Rec | ognized Class H with |
| tropicalization and antiabrasion - Consult your Caterpillar dealer for | available voltages |
| IP Rating | Drip Proof IP23 |
| Alignment | Pilot Shaft |
| Overspeed capability | 150 |
| Wave form Deviation (Line to Line) | 2% |
| Voltage regulator | Three phase sensing |
| Voltage regulationLess than - | +/- 1/2% (steady state) |
| Less than ±/- 1/2% (w/ 3% speed chan | ne) |

CAT DIESEL ENGINE

| C18 ATAAC, I-6, 4-Stroke Water-cooled Diesel | | | | | |
|--|----------|-----------------------------|--|--|--|
| Bore | | 145.00 mm (5.71 in) | | | |
| Stroke | | 183.00 mm (7.2 in) | | | |
| Displacement | | 18.13 L (1106.36 in³) | | | |
| Compression Ratio. | | | | | |
| Aspiration | | Air-to-Air Aftercooled | | | |
| Fuel System | | . Electronic unit injection | | | |
| Governor Type | Caterpil | lar ADEM control system | | | |

CAT EMCP 4 SERIES CONTROLS

EMCP 4 controls including:

- Run / Auto / Stop Control
- Speed and Voltage Adjust
- Engine Cycle Crank
- 24-volt DC operation
- Environmental sealed front face
- Text alarm/event descriptions

Digital indication for:

- RPM
- DC volts
- Operating hours
- Oil pressure (psi, kPa or bar)
- Coolant temperature
- Volts (L-L & L-N), frequency (Hz)
- Amps (per phase & average)
- ekW, kVA, kVAR, kW-hr, %kW, PF (4.2 only)

Warning/shutdown with common LED indication of:

- Low oil pressure
- High coolant temperature
- Overspeed
- Emergency stop
- Failure to start (overcrank)
- Low coolant temperature
- Low coolant level

Programmable protective relaying functions:

- Generator phase sequence
- Over/Under voltage (27/59)
- Over/Under Frequency (81 o/u)
- Reverse Power (kW) (32) (4.2 only)
- Reverse reactive power (kVAr) (32RV)
- Overcurrent (50/51)

Communications:

- Four digital inputs (4.1)
- Six digital inputs (4.2 only)
- Four relay outputs (Form A)
- Two relay outputs (Form C)
- Two digital outputs
- Customer data link (Modbus RTU) (4.2 only)
- Accessory module data link (4.2 only)
- Serial annunciator module data link (4.2 only)
- Emergency stop pushbutton

Compatible with the following:

- Digital I/O module
- Local Annunciator
- Remote CAN annunciator
- Remote serial annunciator

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TECHNICAL DATA

| Open Generator Set 1500 rpm/50 Hz/400 Volts | D | DM9823 | |
|---|------------------------|----------------|--|
| Low Fuel Consumption | | | |
| | | | |
| Generator Set Package Performance | | | |
| Genset Power rating @ 0.8 pf | 635 kVA | | |
| Genset Power rating with fan | 508 ekW | | |
| Fuel Consumption | | | |
| 100% load with fan | 130.6 L/hr | 34.5 Gal/hr | |
| 75% load with fan | 96.9 L/hr | 25.6 Gal/hr | |
| 50% load with fan | 67.0 L/hr | 17.7 Gal/hr | |
| Cooling System ¹ | | | |
| Air flow restriction (system) | 0.12 kPa | 0.48 in. water | |
| Air flow (max @ rated speed for radiator arrangement) | 373 m³/min | 13172 cfm | |
| Engine Coolant capacity with radiator/exp. tank | 54.8 L | 14.5 gal | |
| Engine coolant capacity | 20.8 L | 5.5 gal | |
| Radiator coolant capacity | 34.0 L | 9.0 gal | |
| Inlet Air | | | |
| Combustion air inlet flow rate | 35.3 m³/min | 1246.6 cfm | |
| Exhaust System | | | |
| Exhaust stack gas temperature | 550.5 ° C | 1022.9 ° F | |
| Exhaust gas flow rate | 101.2 m³/min | 3573.8 cfm | |
| Exhaust flange size (internal diameter) | 203 mm | 8 in | |
| Exhaust system backpressure (maximum allowable) | 10.0 kPa | 40.2 in. water | |
| Heat Rejection | | | |
| Heat rejection to coolant (total) | 165 kW | 9384 Btu/min | |
| Heat rejection to exh <mark>aust (to</mark> tal) | 487 kW | 27696 Btu/min | |
| Heat rejection to aft <mark>ercooler</mark> | 91 kW | 5175 Btu/min | |
| Heat rejection to atmosphere from engine | 83 kW | 4720 Btu/min | |
| Heat rejection to atmosphere from generator | 31.9 kW | 1814.1 Btu/min | |
| Alternator ² | | | |
| Motor starting capability @ 30% voltage dip | 1580 skVA | | |
| Frame | LC7024H | | |
| Temperature Rise | 125 ° C | 225 ° F | |
| Lube Sys <mark>tem</mark> | TOTKIP | | |
| Sump re <mark>fill wit</mark> h filt <mark>er</mark> | 38.0 L | 10.0 gal | |
| Emissions (Nominal) ³ | | | |
| NOx mg/nm3 | 3135.1 mg/nm³ | | |
| CO mg/nm3 | 411.8 mg/nm³ | | |
| HC mg/nm3 | 7.2 mg/nm ³ | | |
| PM mg/nm3 | 14.2 mg/nm³ | | |

¹ For ambient and altitude capabilities consult your Cat dealer. Air flow restriction (system) is added to existing restriction from factory. ² Generator temperature rise is based on a 40° C (104° F) ambient per NEMA MG1-32. Some packages may have oversized generators with a different temperature rise and motor starting characteristics.

³ Emissions data measurement procedures are consistent with those described in EPA CFR 40 Part 89, Subpart D & E and ISO8178-1 for measuring HC, CO, PM, NOx. Data shown is based on steady state operating conditions of 77°F, 28.42 in HG and number 2 diesel fuel with 35° API and LHV of 18,390 btu/lb. The nominal emissions data shown is subject to instrumentation, measurement, facility and engine to engine variations. Emissions data is based on 100% load and thus cannot be used to compare to EPA regulations which use values based on a weighted cycle.

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RATING DEFINITIONS AND CONDITIONS

Meets or Exceeds International Specifications: AS1359, CSA, IEC60034-1, ISO3046, ISO8528, NEMA MG 1-22, NEMA MG 1-33, UL508A, 72/23/EEC, 98/37/EC, 2004/108/EC

Prime - Output available with varying load for an unlimited time. Average power output is 70% of the prime power rating. Typical peak demand is 100% of prime rated ekW with 10% overload capability for emergency use for a maximum of 1 hour in 12. Overload operation cannot exceed 25 hours per year.

Ratings are based on SAE J1349 standard conditions. These ratings also apply at ISO3046 standard conditions.

